by melt-kneading a molding material that contains at least fiber-reinforced thermoplastic resin pellets, and the pellets each have an overall length of from 3 to 100 mm, and contain from 20 to 90% by weight of inorganic fibers having a length equal to the overall length of the pellets and aligned parallel to each other in each pellet.

- 12. The blow-molding method as claimed in claim 2, wherein at least a part of the thermoplastic resin is modified with an unsaturated carboxylic acid or its derivative.
- 13. The blow-molding method as claimed in claim 3, wherein the inorganic fibers to be in the thermoplastic resin are selected from glass fibers, carbon fibers and metal fibers, and the fiber content of the resin falls between 15 and 70% by weight.
- 14. The blow-molding method as claimed in claim 3, wherein the parison is prepared by melt-kneading a molding material that contains at least fiber-reinforced thermoplastic resin pellets, and the pellets each have an overall length of from 3 to 100 mm, and contain from 20 to 90% by weight of inorganic fibers having a length equal to the overall length of the pellets and aligned parallel to each other in each pellet.
- 15. The blow-molding method as claimed in claim 3, wherein at least a part of the thermoplastic resin is modified with an unsaturated carboxylic acid or its derivative--